

# **Gulf Harmony AW**

# High performance anti-wear hydraulic oil

### **Product Description**

**Gulf Harmony AW** series are high performance anti-wear hydraulic oils developed for high pressure hydraulic systems operating under moderate to severe conditions in mobile and industrial service. These oils are formulated with high quality base oils and carefully selected performance additives to provide excellent protection against oxidation degradation, rust & corrosion and wear. They also possess superior foam control, water separation and rapid air release properties. The lower viscosity grades (ISO 10 through 100) are formulated with field proven thermally stable zinc based anti-wear additive system and the higher viscosity grades (ISO 150 through 460) are based on ashless anti-wear additive system They exceed the performance requirements of global industry standards viz. DIN 51524 Part 2-HLP, AFNOR NFE 48-603 (HM) & ISO 11158 HM and majority of the international OEMs viz. Denison, Cincinnati Lamb & Eaton (Vickers).

#### **Features & Benefits**

- Excellent thermo-oxidative stability controls the formation of sludge & varnish and improves oil life
- · Exceptional anti-wear property results in longer pump and component life and reduces costs
- Superior demulsibility helps in faster separation of water from oil and resists formation of emulsions
- Special rust & corrosion inhibitors protect multi-metallurgy components even in presence of moisture
- Rapid air release property minimises chances of pump cavitation leading to trouble free operations
- Compatible with multi-metals and sealing materials commonly used in hydraulic systems

#### **Applications**

#### ISO VG 10 through VG 100

- Hydraulic systems operating under moderate to severe conditions in mobile and industrial service
- Older hydraulic systems where leakage is a problem and a cost-effective hydraulic oil providing all-round protection is required
- · Mobile hydraulic fluid power transmission systems and general machine lubrication



### ISO VG 150 through VG 460

- Recommended for a wide variety of following industrial applications requiring anti-wear type of oils:
  - Circulating oil systems
  - Plain and rolling element bearings
  - · Gear sets
  - · General Machine lubrication

## **Specifications, Approvals & Typical Properties**

ISO Viscosity grades			10	15	22	32	46	68	100	
Specifications										
DIN 51524 (Part II,III)			X	Х	X	X	X	X	X	
ISO 11158 HM			X	Х	Χ	X	X	X	X	
Eaton (Vickers) M-2950-S, I-286-S3						Х	Х	Х		
Bosch Rexroth 07 075 for vane, piston & gear pumps, & 90220;ANSI/AGMA 9005-E02-RO;ASTM D5168 (HM,HV) ;GM LS-2;U.S. Steel 126,127;Racine						Х	Х	x		
Has the following Appro	vals									
Cincinnati Lamb P-68, P-69 and P-70						P-68	P-70	P-69		
Denison HF-0, HF-1, HF-2						Х	Х	Х		
Typical Properties			1							
Test Parameters ASTM Method			Typical Values							
Viscosity @ 40 °C, cSt		D 445	10.1	15.1	22.2	31.2	45.9	68.3	98.3	
Viscosity Index		D 2270	97	97	98	100	100	99	97	
Flash Point, <sup>o</sup> C		D 92	136	164	186	202	210	218	230	
Pour Point, <sup>o</sup> C		D 97	-30	-24	-15	-12	-12	-9	-9	
Density @ 15°C, Kg/l		D 1298	0.847	0.858	0.865	0.87	0.874	0.881	0.886	
Rust Test		D 665A/B	Pass	Pass	Pass	Pass	Pass	Pass	Pass	
Emulsion Test 30 minutes max	@ 54 ºC	D 1401	Pass	Pass	Pass	Pass	Pass	Pass	Pass	
	@ 82 ºC		-	-	-	-	-	-	Pass	
Foam Test, foam after 10 minutes of settling for all sequences		D 892	Nil	Nil	Nil	Nil	Nil	Nil	Nil	
Turbine Oil Stability Test, hrs		D 943	2000+		2500+			2000+		
FZG, fail load stage, minimum		DIN 51354 Part	-	-	-	11	11	11	11	



## **Specifications, Approvals & Typical Properties**

ISO Viscosity grades	150	220	320	460				
Specifications								
DIN 51524 Part 2-HLP			Х	Х	Х	Х		
AFNOR NFE 48-603 (HM)			Х	Х	Х	Х		
ISO 11158 HM			Х	Х	Х	Х		
Typical Properties								
Test Parameters	ASTM Method	Typical Values						
Viscosity @ 40 °C, cSt		D 445	148.9	221	321.1	465		
Viscosity Index		D 2270	96	96	95	95		
Flash Point, <sup>o</sup> C		D 92	246	256	266	280		
Pour Point, <sup>o</sup> C		D 97	-9	-6	-6	-6		
Density @ 15ºC, Kg/l		D 1298	0.89	0.894	0.898	0.902		
Rust Test		D 665A/B	Pass	Pass	Pass	Pass		
Emulsion Test 30 minutes max	@ 82 ºC	D 1401	Pass	Pass	Pass	Pass		
Foam Test, foam after 10 minutes of settling for all sequences		D 892	Nil	Nil	Nil	Nil		
Turbine Oil Stability Test, hrs		D 943	1500+	1000+				
FZG, fail load stage, minimum		DIN 51354 Part II	11	11	11	11		