



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Product name	Alphasyn EP 320
Product code	454017-FR01
SDS no.	454017
Product type	Liquid.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/ mixture	Gear lubricant. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
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### 1.3 Details of the supplier of the safety data sheet

Supplier	Castrol (UK) Limited PO Box 352, Chertsey Road, Sunbury On Thames, Middlesex, TW16 9AW Orders/Enquiries: 0845 9645111 Technical Enquiries: 0845 9000209
E-mail address	MSDSadvice@bp.com

### 1.4 Emergency telephone number

EMERGENCY TELEPHONE NUMBER	Carechem: +44 (0) 1235 239 670 (24/7)
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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

Product definition	Mixture
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#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Aquatic Chronic 3, H412

See Section 16 for the full text of the H statements declared above.

See sections 11 and 12 for more detailed information on health effects and symptoms and environmental hazards.

### 2.2 Label elements

Signal word	No signal word.
Hazard statements	<input checked="" type="checkbox"/> H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	<input checked="" type="checkbox"/> P273 - Avoid release to the environment.
Response	Not applicable.
Storage	Not applicable.
Disposal	<input checked="" type="checkbox"/> P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	Not applicable.
Supplemental label elements	<input checked="" type="checkbox"/> Contains Amines, C10-14-tert-alkyl. May produce an allergic reaction.

#### EU Regulation (EC) No. 1907/2006 (REACH)

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	Not applicable.
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## SECTION 2: Hazards identification

### Special packaging requirements

<b>Containers to be fitted with child-resistant fastenings</b>	Not applicable.
<b>Tactile warning of danger</b>	Not applicable.

### 2.3 Other hazards

**Results of PBT and vPvB assessment** Product does not meet the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII.

**Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII** This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**Other hazards which do not result in classification** ☞ Defatting to the skin.  
Experimental data on one or more of the components has been used to determine all or part of the hazard classification of this product.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

**Product definition** Mixture  
Synthetic base stock. Proprietary performance additives.

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Amines, C10-14-tert-alkyl	REACH #: 01-2119456798-18 EC: 701-175-2 CAS: -	≤0.3	Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 2, H330 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 500 mg/kg ATE [Dermal] = 300 mg/kg ATE [Inhalation (vapours)] = 0.5 mg/l M [Acute] = 1 M [Chronic] = 1	[1]
(Z)-octadec-9-enylamine, C16-18-(even numbered, saturated and unsaturated)-alkylamines	REACH #: 01-2119473797-19 EC: 627-034-4 CAS: 1213789-63-9	≤0.1	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 500 mg/kg M [Acute] = 10 M [Chronic] = 10	[1]
methanol	REACH #: 01-2119433307-44 EC: 200-659-6 CAS: 67-56-1 Index: 603-001-00-X	<0.1	Flam. Liq. 2, H225 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331 STOT SE 1, H370 (central nervous system (CNS), optic nerve)	ATE [Oral] = 100 mg/kg ATE [Dermal] = 300 mg/kg ATE [Inhalation (vapours)] = 3 mg/l STOT SE 1, H370: C ≥ 10% STOT SE 2, H371: 3% ≤ C < 10%	[1] [2]
ethyl acrylate	REACH #: 01-2119459301-46 EC: 205-438-8 CAS: 140-88-5 Index: 607-032-00-X	<0.1	Flam. Liq. 2, H225 Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 3, H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317 Carc. 2, H351 STOT SE 3, H335 Aquatic Chronic 3, H412	ATE [Oral] = 500 mg/kg ATE [Dermal] = 1100 mg/kg ATE [Inhalation (vapours)] = 3 mg/l Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5% STOT SE 3, H335: C ≥ 5%	[1] [2]
Ethyl acrylate	EC: 205-438-8 CAS: 140-88-5 Index: 607-032-00-X	<0.1	Flam. Liq. 2, H225 Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 3, H331	ATE [Oral] = 800 mg/kg ATE [Dermal] = 1800 mg/kg	[1] [2]


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			Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Inhalation (vapours)] = 9 mg/l Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5% STOT SE 3, H335: C ≥ 5%	
naphthalene	EC: 202-049-5 CAS: 91-20-3 Index: 601-052-00-2	<0.1	Acute Tox. 4, H302 Carc. 2, H351 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 490 mg/kg M [Acute] = 1 M [Chronic] = 1	[1] [2]
Ethylene oxide	EC: 200-849-9 CAS: 75-21-8 Index: 603-023-00-X	<0.1	Flam. Gas 1A, H220 Press. Gas (Comp.), H280 Acute Tox. 3, H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Muta. 1B, H340 Carc. 1B, H350 STOT SE 3, H335	ATE [Inhalation (vapours)] = 3 mg/l	[1] [2]
Propylene oxide	EC: 200-879-2 CAS: 75-56-9 Index: 603-055-00-4	<0.1	Flam. Liq. 1, H224 Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 3, H331 Eye Irrit. 2, H319 Muta. 1B, H340 Carc. 1B, H350 STOT SE 3, H335	ATE [Oral] = 520 mg/kg ATE [Dermal] = 300 mg/kg ATE [Inhalation (vapours)] = 3 mg/l	[1] [2]
1,4-dioxane	EC: 204-661-8 CAS: 123-91-1 Index: 603-024-00-5	<0.1	Flam. Liq. 2, H225 Eye Irrit. 2, H319 Carc. 1B, H350 STOT SE 3, H335 EUH019 EUH066	-	[1] [2] [3]


See Section 16 for the full text of the H statements declared above.

This product does not contain any hazardous ingredients at or above regulated thresholds.

 Substance classified with a health or environmental hazard

**SECTION 4: First aid measures**


**4.1 Description of first aid measures**

- Eye contact** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
- Skin contact** Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if irritation develops.
- Inhalation** If inhaled, remove to fresh air. Get medical attention if symptoms occur.
- Ingestion**  Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Get medical attention if symptoms occur.
- Protection of first-aiders** No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

**4.2 Most important symptoms and effects, both acute and delayed**

See Section 11 for more detailed information on health effects and symptoms.

**Potential acute health effects**

- Inhalation** Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
- Ingestion** No known significant effects or critical hazards.
- Skin contact**  Defatting to the skin. May cause skin dryness and irritation. Not considered a skin sensitizer. Based on data available for this or related materials.
- Eye contact** No known significant effects or critical hazards.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

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## SECTION 4: First aid measures

<b>Inhalation</b>	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
<b>Ingestion</b>	Ingestion of large quantities may cause nausea and diarrhoea.
<b>Skin contact</b>	Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.
<b>Eye contact</b>	Potential risk of transient stinging or redness if accidental eye contact occurs.

### 4.3 Indication of any immediate medical attention and special treatment needed

<b>Notes to physician</b>	Treatment should in general be symptomatic and directed to relieving any effects.
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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

<b>Suitable extinguishing media</b>	Use foam or all-purpose dry chemical to extinguish.
<b>Unsuitable extinguishing media</b>	Do not use water jet. The use of a water jet may cause the fire to spread by splashing the burning product.

### 5.2 Special hazards arising from the substance or mixture

<b>Hazards from the substance or mixture</b>	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.
<b>Hazardous combustion products</b>	Combustion products may include the following: carbon oxides (CO, CO <sub>2</sub> ) (carbon monoxide, carbon dioxide) metal oxide/oxides

### 5.3 Advice for firefighters

<b>Special precautions for fire-fighters</b>	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. This material is harmful to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
<b>Special protective equipment for fire-fighters</b>	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

<b>For non-emergency personnel</b>	Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Floors may be slippery; use care to avoid falling. Avoid breathing vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment.
<b>For emergency responders</b>	Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### 6.3 Methods and material for containment and cleaning up

<b>Small spill</b>	Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
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## SECTION 6: Accidental release measures

### Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

### 6.4 Reference to other sections

See Section 1 for emergency contact information.  
 See Section 5 for firefighting measures.  
 See Section 8 for information on appropriate personal protective equipment.  
 See Section 12 for environmental precautions.  
 See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

#### Protective measures

Put on appropriate personal protective equipment. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Avoid contact of spilt material and runoff with soil and surface waterways. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Do not reuse container. Empty containers retain product residue and can be hazardous. Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.

#### Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Keep away from heat and direct sunlight. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Store and use only in equipment/containers designed for use with this product. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

#### Not suitable

Prolonged exposure to elevated temperature

### 7.3 Specific end use(s)

#### Recommendations

See section 1.2 and Exposure scenarios in annex, if applicable.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

No exposure limit value known.

Whilst specific OELs for certain components may be shown in this section, other components may be present in any mist, vapour or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

#### Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### Derived No Effect Level

No DNELs/DMELs available.

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**SECTION 8: Exposure controls/personal protection**

Predicted No Effect Concentration

No PNECs available

**8.2 Exposure controls**

**Appropriate engineering controls**

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Individual protection measures

**Hygiene measures**

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as “resistant to oil” (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

**Eye/face protection**

Safety glasses with side shields.

Skin protection

**Hand protection**

**General Information:**

Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. The correct choice of protective gloves depends upon the chemicals being handled, and the conditions of work and use. Most gloves provide protection for only a limited time before they must be discarded and replaced (even the best chemically resistant gloves will break down after repeated chemical exposures).

Gloves should be chosen in consultation with the supplier / manufacturer and taking account of a full assessment of the working conditions.

Recommended: Nitrile gloves.

**Breakthrough time:**

Breakthrough time data are generated by glove manufacturers under laboratory test conditions and represent how long a glove can be expected to provide effective permeation resistance. It is important when following breakthrough time recommendations that actual workplace conditions are taken into account. Always consult with your glove supplier for up-to-date technical information on breakthrough times for the recommended glove type. Our recommendations on the selection of gloves are as follows:

Continuous contact:

Gloves with a minimum breakthrough time of 240 minutes, or >480 minutes if suitable gloves can be obtained.

If suitable gloves are not available to offer that level of protection, gloves with shorter breakthrough times may be acceptable as long as appropriate glove maintenance and replacement regimes are determined and adhered to.

Short-term / splash protection:

Recommended breakthrough times as above.

It is recognised that for short-term, transient exposures, gloves with shorter breakthrough times

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## SECTION 8: Exposure controls/personal protection

may commonly be used. Therefore, appropriate maintenance and replacement regimes must be determined and rigorously followed.

### Glove Thickness:

For general applications, we recommend gloves with a thickness typically greater than 0.35 mm.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential.

### Skin and body

Use of protective clothing is good industrial practice.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

### Refer to standards:

- Respiratory protection: EN 529
- Gloves: EN 420, EN 374
- Eye protection: EN 166
- Filtering half-mask: EN 149
- Filtering half-mask with valve: EN 405
- Half-mask: EN 140 plus filter
- Full-face mask: EN 136 plus filter
- Particulate filters: EN 143
- Gas/combined filters: EN 14387

### Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### 9.1 Information on basic physical and chemical properties

#### Appearance

<b>Physical state</b>	Liquid.
<b>Colour</b>	Yellow. [Light]
<b>Odour</b>	Not available.
<b>Odour threshold</b>	Not available.
<b>pH</b>	Not applicable.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Pour point</b>	38 °C
<b>Flash point</b>	Closed cup: >180°C (>356°F) [Pensky-Martens] Open cup: >200°C (>392°F) [Cleveland]

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**SECTION 9: Physical and chemical properties**

**Evaporation rate** Not available.  
**Flammability (solid, gas)** Not available.  
**Lower and upper explosion limit** Not available.  
**Vapour pressure** Not available.

Ingredient name	Vapour Pressure at 20°C		Vapour pressure at 50°C			
	mm Hg	kPa	Method	mm Hg	kPa	Method
Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated	0	0	ASTM E 1194-87			
Decanoic acid, ester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol octanoate	0	0				
Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated	0	0	ASTM E 1194-87			
1-Dodecene, polymer with 1-decene, hydrogenated	0	0	EU A.4			
1-Dodecene, polymer with 1-decene and 1-octene, hydrogenated	0	0	EU A.4			

**Relative vapour density** Not available.  
**Relative density** Not available.  
**Density** <1000 kg/m³ (<1 g/cm³) at 15°C  
**Solubility(ies)**

Media	Result
Water	Not soluble

**Partition coefficient: n-octanol/water** Not applicable.

**Auto-ignition temperature**

Ingredient name	°C	°F	Method
Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated	343 to 369	649.4 to 696.2	ASTM D 2159
Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated	343 to 369	649.4 to 696.2	ASTM D 2159

**Decomposition temperature** Not available.

**Viscosity** Kinematic: 320 mm²/s (320 cSt) at 40°C  
 Kinematic: 35.2 mm²/s (35.2 cSt) at 100°C

**Explosive properties** Not available.

**Oxidising properties** Not available.

**Particle characteristics**

**Median particle size** Not applicable.

**9.2 Other information**  
 No additional information.



## SECTION 10: Stability and reactivity

<b>10.1 Reactivity</b>	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
<b>10.2 Chemical stability</b>	The product is stable.
<b>10.3 Possibility of hazardous reactions</b>	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
<b>10.4 Conditions to avoid</b>	Avoid all possible sources of ignition (spark or flame).
<b>10.5 Incompatible materials</b>	Reactive or incompatible with the following materials: oxidising materials.
<b>10.6 Hazardous decomposition products</b>	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Alphasyn EP 320	N/A	228045.4	N/A	380.1	N/A
Amines, C12-14-tert-alkyl	500	300	N/A	0.5	N/A
(Z)-octadec-9-enylamine	500	N/A	N/A	N/A	N/A

**Information on likely routes of exposure** Routes of entry anticipated: Dermal, Inhalation.

#### Potential acute health effects

<b>Inhalation</b>	Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
<b>Ingestion</b>	No known significant effects or critical hazards.
<b>Skin contact</b>	Defatting to the skin. May cause skin dryness and irritation. Not considered a skin sensitizer. Based on data available for this or related materials.
<b>Eye contact</b>	No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

<b>Inhalation</b>	No specific data.
<b>Ingestion</b>	No specific data.
<b>Skin contact</b>	Adverse symptoms may include the following: irritation dryness cracking
<b>Eye contact</b>	No specific data.

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

<b>Inhalation</b>	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
<b>Ingestion</b>	Ingestion of large quantities may cause nausea and diarrhoea.
<b>Skin contact</b>	Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.
<b>Eye contact</b>	Potential risk of transient stinging or redness if accidental eye contact occurs.

#### Potential chronic health effects

<b>General</b>	No known significant effects or critical hazards.
<b>Carcinogenicity</b>	No known significant effects or critical hazards.
<b>Mutagenicity</b>	No known significant effects or critical hazards.
<b>Developmental effects</b>	No known significant effects or critical hazards.
<b>Fertility effects</b>	No known significant effects or critical hazards.

### 11.2 Information on other hazards

#### 11.2.1 Endocrine disrupting properties

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**SECTION 11: Toxicological information**

Not available.

**Remarks - Endocrine disrupting properties for human health Summary/ Conclusion (All ingredients)**  Not available.  
**11.2.2 Other information**

Not available.

**SECTION 12: Ecological information**

**12.1 Toxicity**

**Environmental hazards**  Harmful to aquatic life with long lasting effects.

**12.2 Persistence and degradability**

Not expected to be rapidly degradable.

**12.3 Bioaccumulative potential**

This product is not expected to bioaccumulate through food chains in the environment.

**12.4 Mobility in soil**

**Soil/water partition coefficient (K<sub>oc</sub>)** Not available.

**Mobility** Spillages may penetrate the soil causing ground water contamination.

**12.5 Results of PBT and vPvB assessment**

Product does not meet the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII.

**12.6 Endocrine disrupting properties** Not available.

**Remarks - Endocrine disrupting properties for environment Summary/ Conclusion (All ingredients)**  Not available.

**Other ecological information** Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.

**12.7 Other adverse effects** No known significant effects or critical hazards.

**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Product

**Methods of disposal** Where possible, arrange for product to be recycled. Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.

**Hazardous waste** Yes.

European waste catalogue (EWC)

Waste code	Waste designation
13 02 06*	synthetic engine, gear and lubricating oils

However, deviation from the intended use and/or the presence of any potential contaminants may require an alternative waste disposal code to be assigned by the end user.

Packaging

**Methods of disposal** Where possible, arrange for product to be recycled. Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.

Waste code	European waste catalogue (EWC)
15 01 10*	packaging containing residues of or contaminated by hazardous substances

**Special precautions** This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Empty containers represent a fire hazard as they may contain flammable product residues and vapour. Never weld, solder or braze empty containers. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

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**SECTION 13: Disposal considerations**

**References** Commission 2014/955/EU  
Directive 2008/98/EC

**SECTION 14: Transport information**

	<b>ADR/RID</b>	<b>ADN</b>	<b>IMDG</b>	<b>IATA</b>
<b>14.1 UN number or ID number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.
<b>14.2 UN proper shipping name</b>	-	-	-	-
<b>14.3 Transport hazard class(es)</b>	-	-	-	-
<b>14.4 Packing group</b>	-	-	-	-
<b>14.5 Environmental hazards</b>	No.	No.	No.	No.
<b>Additional information</b>	-	-	-	-

**14.6 Special precautions for user** Not available.

**14.7 Maritime transport in bulk according to IMO instruments** Not available.

**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

[EU Regulation \(EC\) No. 1907/2006 \(REACH\)](#)  
[Annex XIV - List of substances subject to authorisation](#)  
[Annex XIV](#)

None of the components are listed.

[Substances of very high concern](#)

None of the components are listed.

[EU Regulation \(EC\) No. 1907/2006 \(REACH\)](#)

[Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles](#) Not applicable.

[Other regulations](#)

**REACH Status** The company, as identified in Section 1, sells this product in the EU in compliance with the current requirements of REACH.

**United States inventory (TSCA 8b)** All components are active or exempted.

**Australia inventory (AIC)** All components are listed or exempted.

**Canada inventory** All components are listed or exempted.

**China inventory (IECSC)** All components are listed or exempted.

**Japan inventory (CSCL)** All components are listed or exempted.

**Korea inventory (KECI)** All components are listed or exempted.

**Philippines inventory (PICCS)**  All components are listed or exempted.

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**SECTION 15: Regulatory information**

**Taiwan Chemical Substances Inventory (TCSI)** All components are listed or exempted.

**Ozone depleting substances (1005/2009/EU)**  
Not listed.

**Prior Informed Consent (PIC) (649/2012/EU)**  
Not listed.

**Persistent Organic Pollutants**  
Not listed.

**EU - Water framework directive - Priority substances**  
None of the components are listed.

**Seveso Directive**  
This product is not controlled under the Seveso Directive.

**15.2 Chemical safety assessment** A Chemical Safety Assessment has been carried out for one or more of the substances within this mixture. A Chemical Safety Assessment has not been carried out for the mixture itself.

**SECTION 16: Other information**

**Abbreviations and acronyms**

- ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- CAS = Chemical Abstracts Service
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- CSA = Chemical Safety Assessment
- CSR = Chemical Safety Report
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EINECS = European Inventory of Existing Commercial chemical Substances
- ES = Exposure Scenario
- EUH statement = CLP-specific Hazard statement
- EWC = European Waste Catalogue
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- OECD = Organisation for Economic Co-operation and Development
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006]
- RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
- RRN = REACH Registration Number
- SADT = Self-Accelerating Decomposition Temperature
- SVHC = Substances of Very High Concern
- STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
- STOT-SE = Specific Target Organ Toxicity - Single Exposure
- TWA = Time weighted average
- UN = United Nations
- UVCB = Complex hydrocarbon substance
- VOC = Volatile Organic Compound
- vPvB = Very Persistent and Very Bioaccumulative
- Varies = may contain one or more of the following 64741-88-4 / RRN 01-2119488706-23, 64741-89-5 / RRN 01-2119487067-30, 64741-95-3 / RRN 01-2119487081-40, 64741-96-4/ RRN 01-2119483621-38, 64742-01-4 / RRN 01-2119488707-21, 64742-44-5 / RRN 01-2119985177-24, 64742-45-6, 64742-52-5 / RRN 01-2119467170-45, 64742-53-6 / RRN 01-2119480375-34, 64742-54-7 / RRN 01-2119484627-25, 64742-55-8 / RRN 01-2119487077-29, 64742-56-9 / RRN 01-2119480132-48, 64742-57-0 / RRN

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01-2119489287-22, 64742-58-1, 64742-62-7 / RRN 01-2119480472-38, 64742-63-8, 64742-65-0 / RRN 01-2119471299-27, 64742-70-7 / RRN 01-2119487080-42, 72623-85-9 / RRN 01-2119555262-43, 72623-86-0 / RRN 01-2119474878-16, 72623-87-1 / RRN 01-2119474889-13

**Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Classification	Justification
Aquatic Chronic 3, H412	Calculation method

**Full text of abbreviated H statements**

H220	Extremely flammable gas.
H224	Extremely flammable liquid and vapour.
H225	Highly flammable liquid and vapour.
H280	Contains gas under pressure; may explode if heated.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H340	May cause genetic defects.
H350	May cause cancer.
H351	Suspected of causing cancer.
H370	Causes damage to organs.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH019	May form explosive peroxides.
EUH066	Repeated exposure may cause skin dryness or cracking.

**Full text of classifications [CLP/GHS]**

Acute Tox. 2	ACUTE TOXICITY - Category 2
Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 1B	CARCINOGENICITY - Category 1B
Carc. 2	CARCINOGENICITY - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Gas 1A	FLAMMABLE GASES - Category 1A
Flam. Liq. 1	FLAMMABLE LIQUIDS - Category 1
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Muta. 1B	GERM CELL MUTAGENICITY - Category 1B
Press. Gas (Comp.)	GASES UNDER PRESSURE - Compressed gas
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
Skin Sens. 1B	SKIN SENSITISATION - Category 1B
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 1	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

**History**

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Prepared by	Product Stewardship

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## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

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